

ABSTRACT

Disclosed is both a method and composition for providing a three dimensional welding rod. The welding rod essentially comprises a first layer which is substantially formed from a consolidated layer having pigmented particles and a second layer which is
5 substantially formed from a consolidated layer of clear particle. The three dimensional welding rod includes three dimensional pigmented particles which appear to be dispersed about the clear particles and having an excess of clear upon forming the seam.

100-279622v1